



P470A/P490A TORQUE SPECIFICATIONS		
Item	Lubrication Info	Torque Amount
3A	Loctite 5910	106 in.-lbs. (12 Nm)
5		59 ft.-lbs. (80 Nm)
5B		59 ft.-lbs. (80 Nm)
6		110 in.-lbs. (12.5 Nm)
10		132 in.-lbs. (15 Nm)
15B		97 in.-lbs. (11 Nm)
16D	Loctite 243	21 ft.-lbs. (28 Nm)
32	Loctite 243	125 ft.-lbs. (170 Nm)
34		30 ft.-lbs. (40 Nm)

Exploded View - P470A/P490A