

P465-4000 / P485-4000 PARTS LIST

<u>ITEM</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>QTY.</u>	<u>ITEM</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1	08377	Crankcase	1	18	08477	Grooved Seal	3
2	08378	Oil Fill Plug with Gasket	1	19	05444	Oil Seal	3
3	06479	Crankcase Cover	1	20	05534	Seal Adapter	3
3A	07186	Oil Sight Glass w/Gasket	1	20A	07266	O-Ring	3
4	08380	O-Ring	1	21	05535-0400	Seal Casing	1
5	07109-0400	Oil Drain Plug	1	21A	04335	Hexagon Socket Screw	2
5A	06015	Gasket for Oil Drain Plug	1	22	05536	Drip Return Ring	3
5B	08092	Plug with Gasket	1	23	05517	Grooved Seal Packing	3
6	01010-0100	Screw	4	24	05537	Support Ring	3
6A	01011-0400	Spring Washer	4	25	05547	Seal Case	3
7	04739	Bearing Cover Open	1	25A	05538	Support Ring for O-Ring	6
8	05291	Bearing Cover Closed	1	25B	07489	O-Ring	6
8A	05292	Shim	1-6	25C	05539	Border Seal Ring	2
9	01016	O-Ring	2	26	05516-4000	Valve Casing	1
10	07114-0100	Screw with Washer	8	27A	05543	Valve Assembly	6
11	07459	Radial Shaft Seal	1	27	05541	Valve Seat	6
12	05350	Bearing	2	28	05542	Valve Plate	6
13	04741	Crankshaft (P465)	1	29	07906	Valve Spring	6
13	04740	Crankshaft (P485)	1	30	07907	Valve Spring Retainer	6
13A	04742	Spacer Ring	1	31	07770	O-Ring	6
14	08091	Fitting Key	1	32	05544-0400	Plug	3
15	08390	Connecting Rod Assembly	3	33	05545	O-Ring	3
16	05531	Plunger Assembly	3	34	05546-0400	Cap Screw	8
16A	05352	Plunger	3	36	06273-0400	Plug, 3/8" BSP	1
16B	05532	Plunger Pipe	3	37	08486	Copper Seal	1
16D	05533	Tension Screw	3	38	07109-0400	Plug, 1/2" BSP	1
16G	07676	Copper Gasket	3	39	06272	Copper Seal	1
16H	06431	Oil Scraper	3	42	06589	Plug, 1/8" BSP	2
17	06790	Crosshead Pin	3				

P465-4000 / P485-4000 REPAIR KITS

Plunger Packing Kits

Part # 09640-0400

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
18	08477	Grooved Seal	3
20A	07266	O-Ring	3
23	05517	Grooved Seal Packing	3
24	05537	Support Ring	3
25A	05538	Support Ring for O-ring	3
25B	07489	O-Ring	3

Valve Assembly Kit

Part # 09647

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
27	05541	Valve Seat	3
28	05542	Valve Plate	3
29	07906	Valve Spring	3
30	07907	Valve Spring Retainer	3
31	07770	O-Ring	3
33	05545	O-Ring	3

Oil Seal Kit

Part # 09641

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
19	05444	Oil Seal	3