

## GP7636GB PARTS LIST

ITEM	PART	DESCRIPTION	QTY.	ITEM	PART	DESCRIPTION	QTY.
1	05769	Crankcase	1	51D	13130	Valve Plate	3
2	13000	Oil Filler Plug Assembly	1	51E	07062-0100	Valve Spring	3
8	07603	Oil Dip Stick	1	51F	13147	Spacer Pipe	3
9	01009	O-Ring, Dip Stick	1	52	13148	Discharge Valve Assembly	3
12	07109	Drain Plug	8	52A	12056	Support Ring	3
13	06272	Copper Seal for 12	8	52B	07354	O-Ring	3
14	05770	Bearing Cover	1	52C	13149	Discharge Valve Seat	3
14A	12204	O-Ring	4	52D	13130	Valve Plate	3
15	05771	Radial Shaft Seal	1	52E	07062-0100	Valve Spring	3
16	05772	O-Ring	2	52F	13147	Spacer Pipe	3
17	05642	Inner Hexagon Screw	4	57	06078	Compression Spring	3
18	05039	Spring Ring	4	58	07699	Plug	3
20	05773	Taper Roller Bearing	2	58A	07700	O-Ring	3
20A	05774	Fitting Disc (Shim)	1-5	58B	07693	Support Ring	3
21	05645	Shaft Guard Holder	1	58C	07702	Hexagon Screw	12
21A	05646	Shaft Guard	1	59	07703	Plug, 3/4"	1
22	04517	Crankshaft	1	59A	07704	Copper Ring for 59	1
23	05776	Key	1	60	04366	Plug, 3/4" NPT	1
24	05777	Connecting Rod Assembly	3	61	12251	Plug, 1-1/4" NPT	1
25	05778	Crosshead Assembly	3	62	07662	Tool for valve assembly (not shown)	1
28	05779	Crosshead Pin	3	68	05782	Bottom Casing for Gear	1
29A	07408	Hexagon Nut	1	69	05783	Top Casing for Gear	1
29B	05383	Bracket 2 f. Cooling Hose	2	70	05784	Gear Seal	1
29C	05662	Fixing Bracket	1	71	05785	Centering Ring	1
29D	05381	Bracket 2 f. Cooling Hose	1	72A/B	04519	Gear Wheel Set, i=2.25	1
30	07619	Cover Plate	1	72A/B	04518	Gear Wheel Set, i=2.75	1
30A	07225-0100	Hexagon Screw	9	73	13243	Fitting Key	1
30B	13136	Grommet	4	74	05787	Self-Aligning Roller Bearing	1
30C	05053	Disc	8	75	05700	Cylinder Roller Bearing	1
30D	13154	Cover	1	76	07117	Fitting Disc	1-5
31	07623	Eye Bolt	1	77	05701	Radial Shaft Ring	1
32	07624	Radial Shaft Seal	3	78	05665	Cylindrical Pin	4
33	07626	Seal Retainer	3	80	05790	Spacer Ring 1 for Gear	1
33A	07627	O-Ring for Seal Retainer	3	81	05791	Spacer Ring 2 for Gear	1
33B	07628	Circlip for 33	3	82	05802	Fixing Plate for Gear	1
33C	07249	Fitting Disc	3	83	13358	Hexagon Screw	1
34	13137	Oil Scraper (Flinger)	3	84	05792	Hexagon Socket Screw	7
36	06792	Plunger Assembly (36A-36D)	3	85	05702	Hexagon Socket Screw	8
36A	07667	Plunger Connection	3	86	07159	Washer	8
36B	06793	Plunger Pipe	3	90	04157	Oil Cooler Assembly	1
36C	07664	Tensioning Screw	3	K1	05797	Cooling Vane Plate	1
36D	07665	Copper Ring	3	K2	05798	Seal for Gear Cover	2
38	06093	Seal Case	3	K3	05799	Gear Cover	1
38A	13141	O-Ring, Seal Case	6	K4	05029	Hex Head Countersunk Screw	4
38B	13142	Support Ring	6	K5	05800	Hexagon Socket Screw	8
39	06794	Seal Sleeve	3	K6	06725	Washer	8
39A	13291	Grooved Ring	3	K7	05755	Connection for Oil Cooler	1
41	06795	Pressure Ring	3	K8	06272	Copper Seal	6
42	06796	V-Sleeve	6	K9	07109	Plug, 1/2" BSP	2
43	06797	Sleeve Support Ring	3	K10	05031	Reducing Nipple	4
45	06098	Tension Spring	3	K11	05032	U-Joint Connector with Nut	3 or 4
49	13159	Stud Bolt	8	K12	05033	Tube for Cooler	2
49A	13160	Hexagon Nut	8	K13	05402	Hose Clamp	4
50	06798	Valve Casing	1	K14	05403	Hose Guard	2
50A	13162	Centering Stud	2	K16	05405	Flat Gasket	4
51	13146	Inlet Valve Assembly	3	K17	08280	Washer, GP7655GB Only	4
51A	12056	Support Ring	3	K18	04158	Hexagon Socket Screw	4
51B	07354	O-Ring	3				
51C	13131	Inlet Valve Seat	3				

## GP7636GB PUMP REPAIR KITS

### Plunger Packing Kits - # 09544

Item	Part #	Description	Qty.
38A	13141	O-Ring, Seal Case	6
38B	13142	Support Ring	6
39A	13291	Grooved Ring	3
42	06796	V-Sleeve	6

### Oil Seal Kit - # 09221

Item	Part #	Description	Qty.
32	07624	Radial Shaft Seal	3
33A	07627	O-Ring	3

### Valve Assembly Kit - #09520

Item	Part #	Description	Qty.
51A	12056	Support Ring	6
51B	07354	O-Ring	6
51C	13131	Inlet Valve Seat	3
51D	13130	Valve Plate	6
51E	07062-0100	Valve Spring	6
52C	13149	Discharge Valve Seat	3
58A	07700	O-Ring	3
58B	07693	Support Ring	3