

GP7142/GP7242 PARTS LIST

ITEM	PART	DESCRIPTION	QTY.	ITEM	PART	DESCRIPTION	QTY.
1	05769	Crankcase	1	36C	07664	Tension Screw	3
1A	05525	Head of Oil Dipstick	1	36D	07665	Copper Ring	3
1B	01009	O-Ring	1	38	04321	Seal Case	3
2	13000	Oil Filler Plug Assembly	1	38A	13156	O-Ring	3
4	07601	Crankcase Cover	1	38B	13141	O-Ring	3
5	05798	Gasket, Crankcase Cover	1	39	04322	Seal Sleeve	3
8	07603	Oil Dip Stick Assembly	1	39A	04323	Compact Ring	3
9	01009	O-Ring, Dip Stick	1	41	07746	Support Ring	3
10	22706	Hexagon Screw	8	42	07745	V-Sleeve	6
11	06725	Spring Washer	8	43	07744	Pressure Ring	3
12	07109	Drain Plug (GP7142)	7	44	04324	Spacer Ring	3
12	07109	Drain Plug (GP7242)	11	45	13297	Tension Spring	3
13	06272	Copper Seal Ring (GP7142)	7	49	13159	Stud Bolt	8
13	06272	Copper Seal Ring (GP7242)	11	49A	13160	Hex Nut	8
14	05770	Bearing Cover	2	50	07790	Valve Casing (GP7142)	1
14A	12204	O-Ring	8	50	07791	Valve Casing (GP7242)	1
15	05771	Radial Shaft Seal	2	50A	13162	Cylinder Stud	2
16	05772	O-Ring	2	51	05594	Inlet Valve Assembly (51A-51F)	3
17	05642	Hexagon Socket Screw	8	51A	05595	Spring Tension Cap	3
18	05039	Spring Washer	8	51B	05450	Valve Spring	3
20	05773	Taper Roller Bearing	2	51C	05247	Valve Plate	3
20A	05774	Fitting Disc (Shim)	1-8	51D	05596	O-Ring	3
21	05645	Shaft Guard Holder	1	51E	05597	Inlet Valve Seat	3
21A	05646	Shaft Guard	1	51F	05166	O-Ring	3
22	05775	Crankshaft	1	52	05600	Discharge Valve Assembly (52A-52F)	3
23	07614	Key	1	52A	05595	Spring Tension Cap	3
24	05777	Connecting Rod Assembly	3	52B	05450	Valve Spring	3
25	05778	Crosshead Assembly	3	52C	05247	Valve Plate	3
28	05779	Crosshead Pin	3	52D	05596	O-Ring	3
30	07619	Cover Plate	1	52E	05598	Discharge Valve Seat	3
30A	07225-0100	Hexagon Screw	8	52F	05599	O-Ring	3
30B	13136	Grommet	4	55	05647	Valve Retainer	3
30C	08280	Washer	8	56A	07658	O-Ring	3
30D	13154	Cover Plate	1	56B	07635	Support Ring	3
31	07623	Eye Bolt	1	57	13173	Tension Spring	3
32	07624	Radial Shaft Seal	3	58	06682	Plug	3
33	07626	Seal Retainer	3	60	12251	Plug, 1-1/4" NPT	1
33A	07627	O-Ring	3	61	05170	Plug, 2-1/2" NPT	1
33B	07628	Circlip	3	66	13362	Disc For Crankshaft	1
33C	07249	Shim	3	67	13358	Hexagon Screw	1
34	13137	Oil Scraper	3		07662	Valve Removal Tool (not shown)	1
36	04316	Plunger Pipe Assy., (36 A-D)	3				
36A	07667	Plunger Connection	3				
36B	04317	Plunger Pipe	3				

GP7142/GP7242 REPAIR KITS

Plunger Packing Kit - # 09766

Item	Part#	Description	Qty.
38A	13156	O-Ring	3
38B	13141	O-Ring	3
39A	04323	Compact Ring	3
42	07745	V-Sleeve	6

Large Discharge Valve Kit - # 09660

Item	Part #	Description	Qty.
52	05600	Discharge Valve Assembly	1
55	05647	Valve Spacer	1
56A	07658	O-Ring	1
56B	07635	Support Ring	1

Oil Seal Kit - # 09221

Item	Part#	Description	Qty.
32	07624	Radial Shaft Seal	3
33A	07627	O-Ring	3

Small Discharge Valve Kit - # 09661

Item	Part #	Description	Qty.
51B	05450	Valve Spring	1
51C	05247	Valve Plate	1
51D	05596	O-Ring	1
52F	05599	O-Ring	1
56A	07658	O-Ring	1
56B	07635	Support Ring	1

Inlet Valve Kit - # 09659

Item	Part #	Description	Qty.
51	05594	Inlet Valve Assembly	1
56A	07658	O-Ring	1
56B	07635	Support Ring	1